



creating
possibilities



Working with satisfaction!

That is what we commit to; for our customers, our employees and, of course, our suppliers. That is why: Ergonomics, Design, Sustainability, Social Responsibility, Interior Architecture and Good Governance are the pillars we build on.

That is how we contribute to the health and well-being of people in their work. We avoid undue burdens to the planet, take our social responsibility and treat everybody equally. Continuity will always have priority over short-term results.

In Co-creation sessions we, together with our clients and suppliers, create interiors in which the users feel good. In doing so, we welcome any challenge. From prison cell to board room... Always with respect for the user!

Fairy tale or reality? Please feel free to come by for a Factory Tour. 31,000 m² factory, 3,000 m² showroom, a knowledge centre and 140 dedicated colleagues will surprise you, without a doubt.

See you soon!



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What's special about our furniture is that it is still completely manufactured in the Netherlands. We are proud of that, precisely because that is becoming more and more unique. The relations that visit Vepa are pleasantly surprised by the various production methods and the scale of it, and certainly also by the people that make it possible. We can write nice stories about our sustainability, flexibility and version of social responsibility all day long, in the end it is best to go and see it with your own eyes.

Furthermore, you will also be inspired by the practically unlimited possibilities that we can offer with this production capacity. You can see all of our final products up close in our showroom. In creative sessions we design interiors and custom furniture together.

We are often told that more people should visit our factory. That is why we regularly organise a Factory Tour. This tour can be combined with a completely arranged meeting in one of our inspirational meeting areas.

Vepa manufactures

Vepa is one of the top furniture manufacturers in the Netherlands and all our products are made in the Netherlands by the best people and the most modern machinery. "100% made in Holland". And proud of it.

In addition to a wide range of products this allows us to provide client-specific interpretations to target groups and individual clients. Despite our state-of-the-art machinery, we cannot do this without the people who operate these machines and assemble the products. These 140 people are Vepa. In this book, we would like to introduce some of these people to you.

Remco Blokzijl
Richard Otten
Arend Klunder



Rack



Rack is a linkable slender rack system with a minimalist look.

The slender frames, made from thin tubes, create a beautiful frame for presentation and storage.

The various heights can easily be combined since the horizontal lines of the shelves and insert cabinets merge seamlessly; aesthetically pleasing and functional.

Modular elements such as insert cabinets, closed frames and back panels make Rack very versatile.



Vepa is firmly en route to a waste-free factory. In the series "Sustainable Solutions by Vepa" we demonstrate how we innovate, think and above all act sustainably. We replace harmful resources with sustainable alternatives, manufacture under excellent working conditions, use local suppliers and think of solutions for our own waste. This way nothing ends up in the trash bin!

www.youtube.com/user/Vepaofficefurniture



Felt



Felt gives waste material a second life. A modern chair made from a new material: recycled PET bottles. 60 PET bottles receive a second life in each seat. From PET bottle to Felt seat is a process of 'upcycling'. This makes the chair extremely suitable for circular furnishing concepts.

Because of the stable construction a wide variety of models can be realised. Each frame has its own characteristics and comfort. Felt is versatile; from meeting room to living room and perfectly suitable for project use.

Matching colours

Our recycled Felt chair is also available in colour. To specify: the colour on the inside of the seat will be light gray, while the outside can be given a colour of your choice: mandarin, cactus, turquoise or cocoa.

Unique, because no other felt chair is made of four layers of PET felt. Felt not only has the strongest, but also the most exceptional seat.

A great result for the Felt chair on four metal legs: Felt has been tested and meets the requirements for strength, durability and stability as stated in NEN-EN 16139:2013, 16139/C:1:2013.



Tube cantilever frame
model SLB



4-leg metal
model VP



4-leg beech
model HF



Wire sled frame
model SLD



Skeef



The Skeef table series has characteristic slanted legs. This makes for a firm foundation.

The Skeef side table is a pleasant addition to every room. The wooden legs create a homely feeling. This low variant is available with a rectangular or round table top. The rectangular table top has subtly rounded corners.





creating possibilities

We create possibilities!

Co-creation is probably the most intensive method of cooperation. Together with our client and her consultants we bring all of our knowledge to the table with one central goal: to create a custom interior design that allows people to work with satisfaction. Standard solutions and furniture are not always sufficient, sometimes more is needed.

We basically provide our factory, with all her knowledge and resources, to our clients and their consultants to make precisely those products that contribute optimally to the well-being in the work environment. And we take this to extremes, from the development of a double prison cell to a collection of furniture made from plastic collected from the Amsterdam canals that makes her way to the board rooms of some of the largest companies in the Netherlands as well as abroad.

Family business

Vepa is a family business with six shareholder-families, focused on continuity, innovation and sustainability, with an eye on the future and therefore stable, growing and financially healthy.

The vision and method of the board is sober and stubborn. That means innovating and investing where possible, especially when times are tough. That way of thinking influences the entire organisation. The people at Vepa are characterised by cooperation and a proactive attitude. It is only logical that they should also share in the profit.

Today, Vepa is one of the leading furniture manufacturers in the Netherlands, also active in Belgium and Germany, among others, and all products are made by the best people and the most modern machinery in the Netherlands.

“100% made in Holland” and we are proud of it.



Co-creation

WTC tower - Prinsenhof
The Hague, the Netherlands

Photography Eva Bloem





PET bottles are very suitable for recycling. A large part of the PET bottles in circulation is collected, cleaned and re-filled with soda or water. From a circular point of view that is obviously the preferred way. Part of the bottles becomes waste after use. Or worse, part of our environment.

To re-use PET bottles that end up in canals, the ocean or landfills, they must first be separated by colour. Then the bottles are cleaned and shredded. These shreds are called flakes and the flakes are processed to granulate and fibres. The granulate is used to make foam sheets that we use as a core for our Plastic Whale by Vepa 'Whale' boardroom tables. The fibres are made into recycled PET felt mats.

The cool thing about this material is that the pressed PET felt can be re-used after usage.

Watch the video on our YouTube channel:
www.youtube.com/user/Vepaofficefurniture





Plastic Whale by Vepa



Plastic soup is a growing global problem. This year alone another 8 billion kilos of plastic waste will enter the world's rivers, lakes and oceans, creating a hazard to sea life and humans. We have two options: do nothing or do something. At Plastic Whale and Vepa we've decided to do something.

Stop talking, let's start doing! In this spirit, Vepa and Plastic Whale are joining forces to take action against the plastic problem.





Inspiration

The ultimate inspiration behind all our designs is the oceans' most impressive resident, the whale. Physically unique, dignified and graceful in its movements, this awe-inspiring creature also symbolises the challenge that we are taking on. It is huge and yet extremely vulnerable to environmental damage. Just like the seas that are its home.

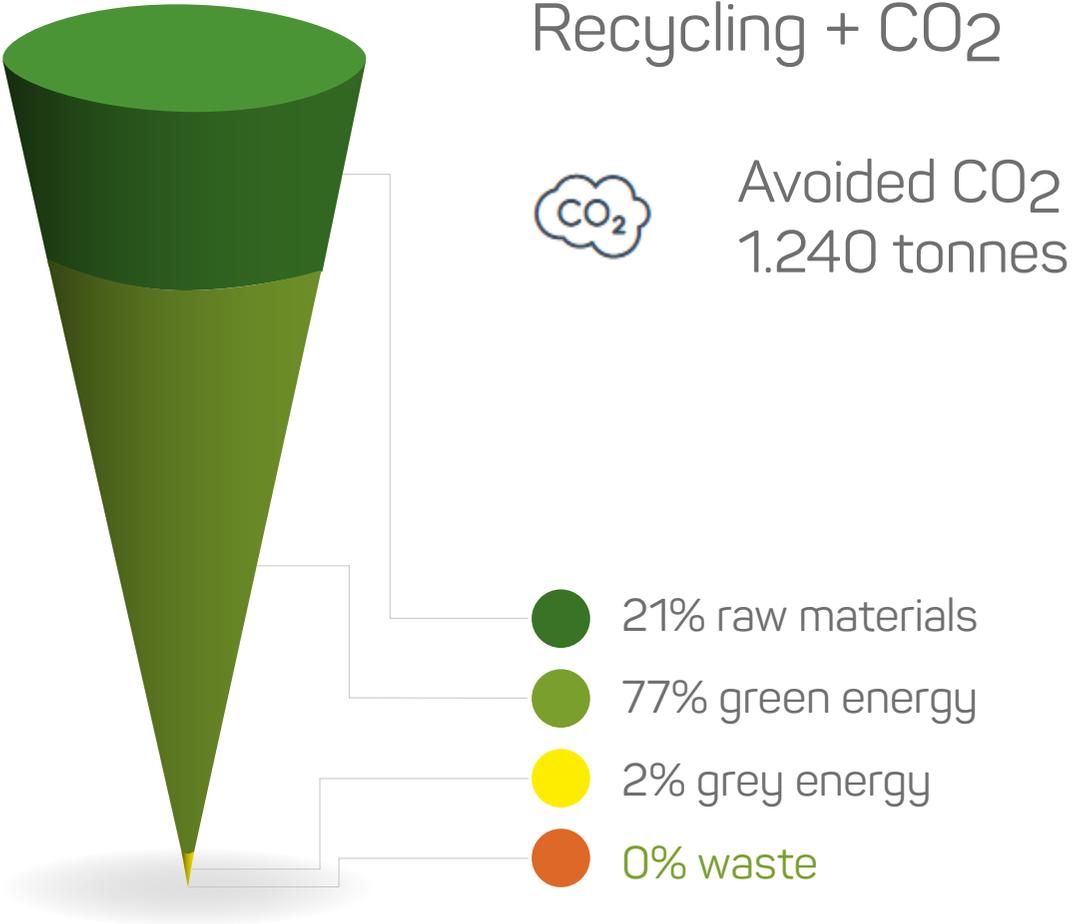


The result

The premium collection features a boardroom table, a chair, lighting and acoustic wall panels. Plastic Whale by Vepa is for every company that wants to implement its sustainability targets. Together we want and can make a global impact. Read the full story at vepa.nl/plastic-whale-circular-furniture-by-vepa & plasticwhale.com.



Waste Performance Monitor Vepa B.V. 2018



Waste-free production, we make it happen...

We have partnered with Renewi (formerly Van Gansewinkel) to organise our residual flows in a way that, since 2012, has led to 96% of all our residual waste being recycled or used to generate certified green energy. Since 2018 this percentage has grown to 98%. In addition, 0% of our residual material is characterised as waste. An unrivalled achievement in this industry. This waste profile is shown in the illustration.



Cabinet assembly

“Wood is the basis for most of the Vepa products. The central point of our factory is the Panel department. Every desk and every cabinet originates from here: panels are sawn and equipped with dowels, edgebanding and so on. Usually in large series but, since Vepa also creates a lot of custom pieces, also in smaller quantities. Machines can do a lot, but in this department it is the human element that is the most important. When things go wrong here, a desk or cabinet cannot be delivered to a client. So it is the quality that counts.”

Peter Kuiper

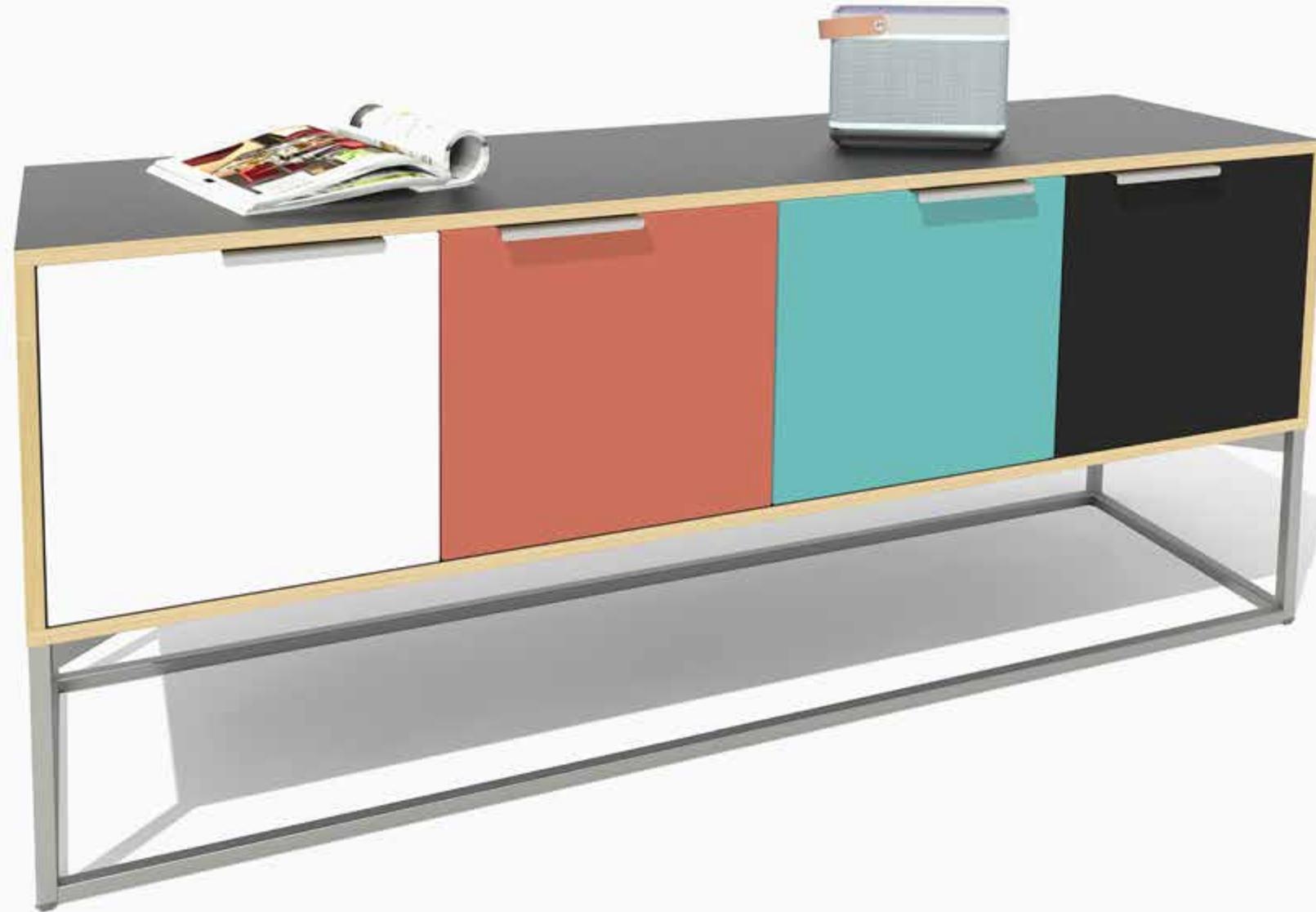


Wood is better than steel

The choice for wooden or steel cabinets is mostly a cultural one. Where the Dutch market almost always favours steel, the German and Scandinavian market chooses wood. We like wood for our homes, but steel for the office. Nevertheless, these preferences are changing rapidly due to environmental advantages; in the office we opt more and more for wood as a resource.

By using independent life-cycle assessments (LCA) we create insight into the environmental impact of a product. By carrying out an LCA during the first stage of product development, following designs are easier to improve in a later stage. In addition, an LCA also provides insight into the most important factors that contribute to environmental damage. These factors are used as starting points for redesign or as focal points for improvement. The LCAs are executed in accordance with ISO 14044.

Qube



Qube cabinets are designed to give effect to the more homely atmosphere of our work environment.

The storage units are placed on raised frames. This creates a lighter and optically smaller appearance. The cabinet range is characterised by the possibility to combine doors of various colour, optionally framed by a cabinet body with an edge finish in massive oak.

The floating sliding doors slide behind one another without a sound and are optionally available with inset felt panels that have an acoustic function combined with playful divisions. These wooden doors are equipped with a revolutionary epoxy coating, created in collaboration with DSM.

Patch



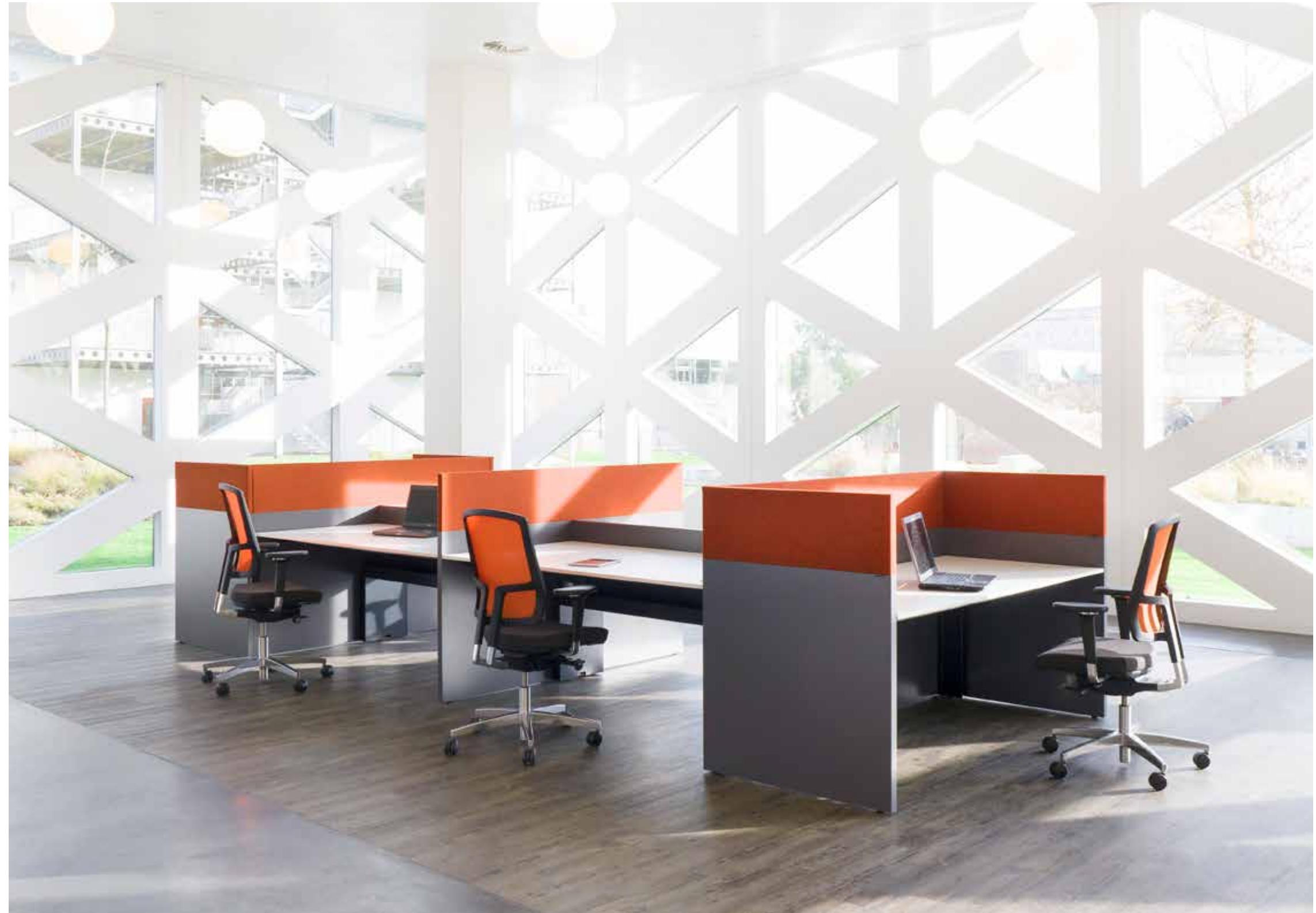
Using space efficiently: it's in our genes. Every bit of land in the Netherlands has a function, is utilised and, wherever needed, separated by a fence. There's a good reason the Netherlands has been dubbed "The Patchwork Country". 'To patch' means to connect or link (something); an appropriate name for our Patch desk.

Flexibility and high quality materials are what makes Patch highly efficient and special. Modular design and visual tranquillity have been the starting points for the development of Patch. The use of wood creates a warm look and feel. The framing of the workplace creates a harmonious image and offers privacy to its users.

The framed workstation creates a tranquil environment and, in combination with the upholstered mounted wall partition, offers users quiet and privacy. Using wood and fabric creates a different atmosphere, making Patch versatile and perfect for every workspace.

The Patch desk meets all current NEN and OHS standards. Patch is an interesting and well thought-out desk range: because of its modular system Patch can easily be expanded with multiple setups.

Patch offers extensive possibilities which facilitates every office.



ParQ



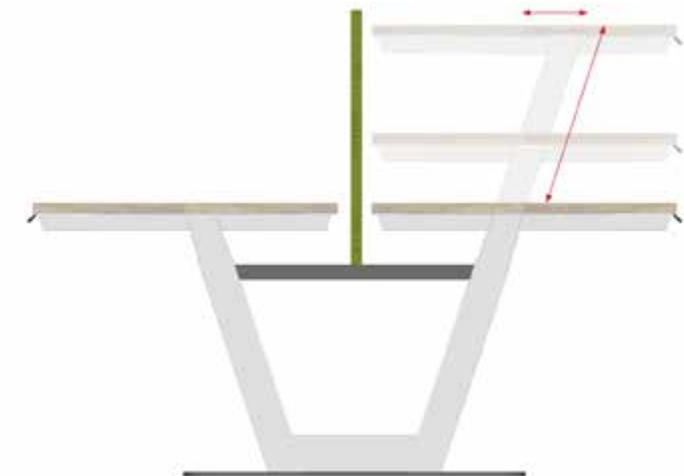
A virtually impossible piece of furniture that surprises and challenges the user to work dynamically.

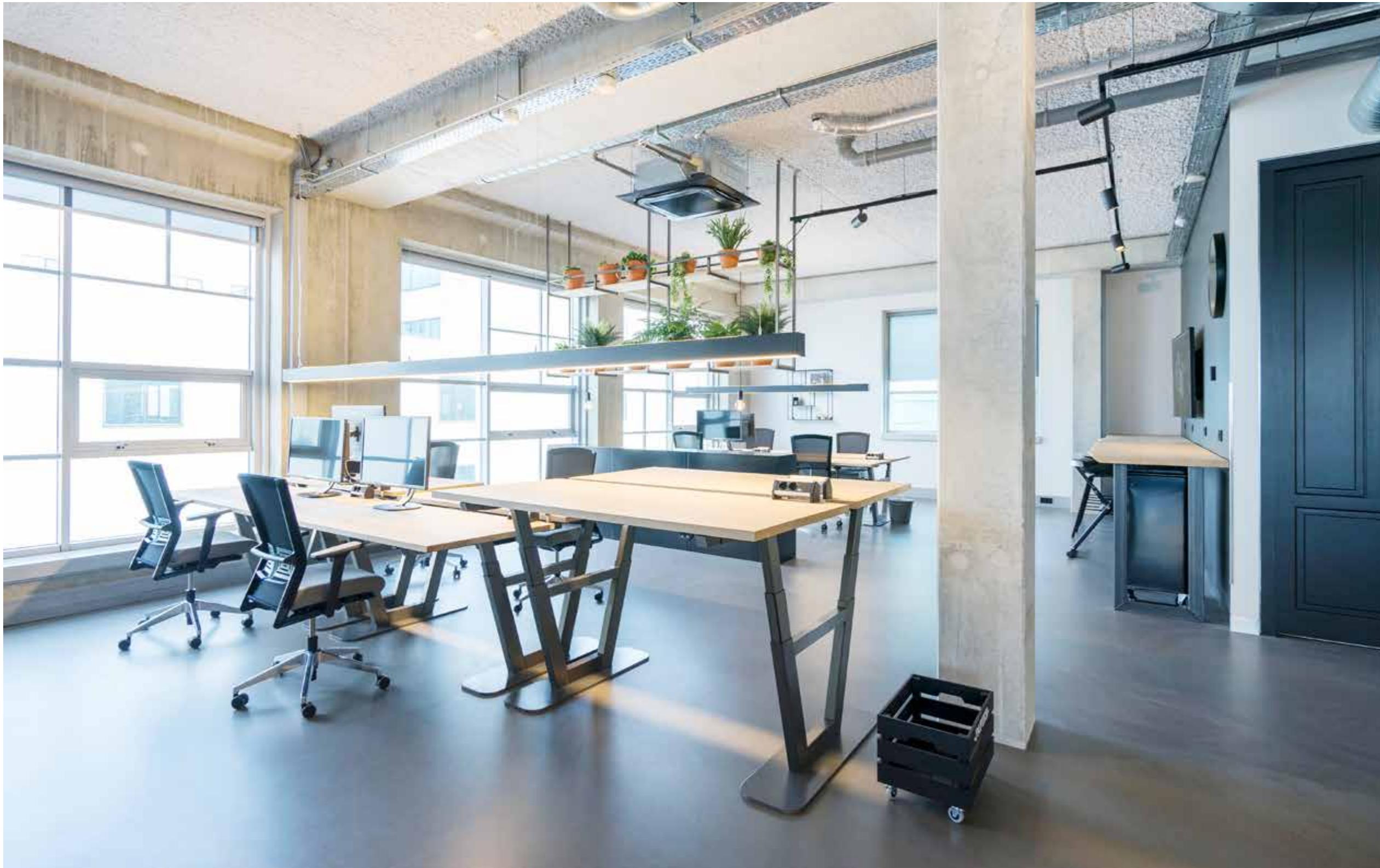
ParQ links a slanted adjustable leg to the perfectly vertical movement of the tabletop. A clever mechanism fully compensates the tilt adjustment ensuring the tabletop doesn't move 'toward the user' and moves completely parallel to the optional partition wall.

This technique positions the leg extremely far to the back, creating enough space for leg movement underneath the desk or a cluster of desks. The base plate provides stability, links duo workstations into benches and also ensures a safe distance to other desks, cabinets or other fixed objects.

The base plate provides stability, links duo workstations into benches and also ensures a safe distance to other desks, cabinets or other fixed objects.

The special design of the ParQ single workstation makes it a real eye-catcher.





DigiBase – VolkerWessels

Nieuwegein, the Netherlands

Metal processing department

“Being a welder at Vepa means we constantly monitor quality. Larger numbers are done by the welding robots, but the more delicate work is still done manually: old-school craftsmanship with attention to detail. Vepa stands for quality and that should also make the difference in the welding. That is what we excel at.”



Harry Boersma



At Vepa, we rather choose wood over steel. Still, we often use steel for specific purposes such as frames for desks and chairs. This is necessary for the construction and technical functioning of, for example, guiding systems. Modern CNC controlled laser machines and clever programming ensure an optimal use of tube and sheet steel, to make sure that we use this resource as consciously as possible.

The residual material that is left is collected and pressed into large blocks. These blocks are then processed into high-quality cast iron components. After the solidification and processing procedure, the various parts are ready for use in new Vepa products. The base of the 'Whale Tail' chair of our own Plastic Whale by Vepa circular furniture collection is the first component that is made from our own residual material. Solid products as well as a sight for sore eyes. And the good part is, at the end of it's lifespan we use the material again. No waste at all, smart, right?

More parts and products will certainly follow!

Watch the video on our YouTube channel:
www.youtube.com/user/Vepaofficefurniture

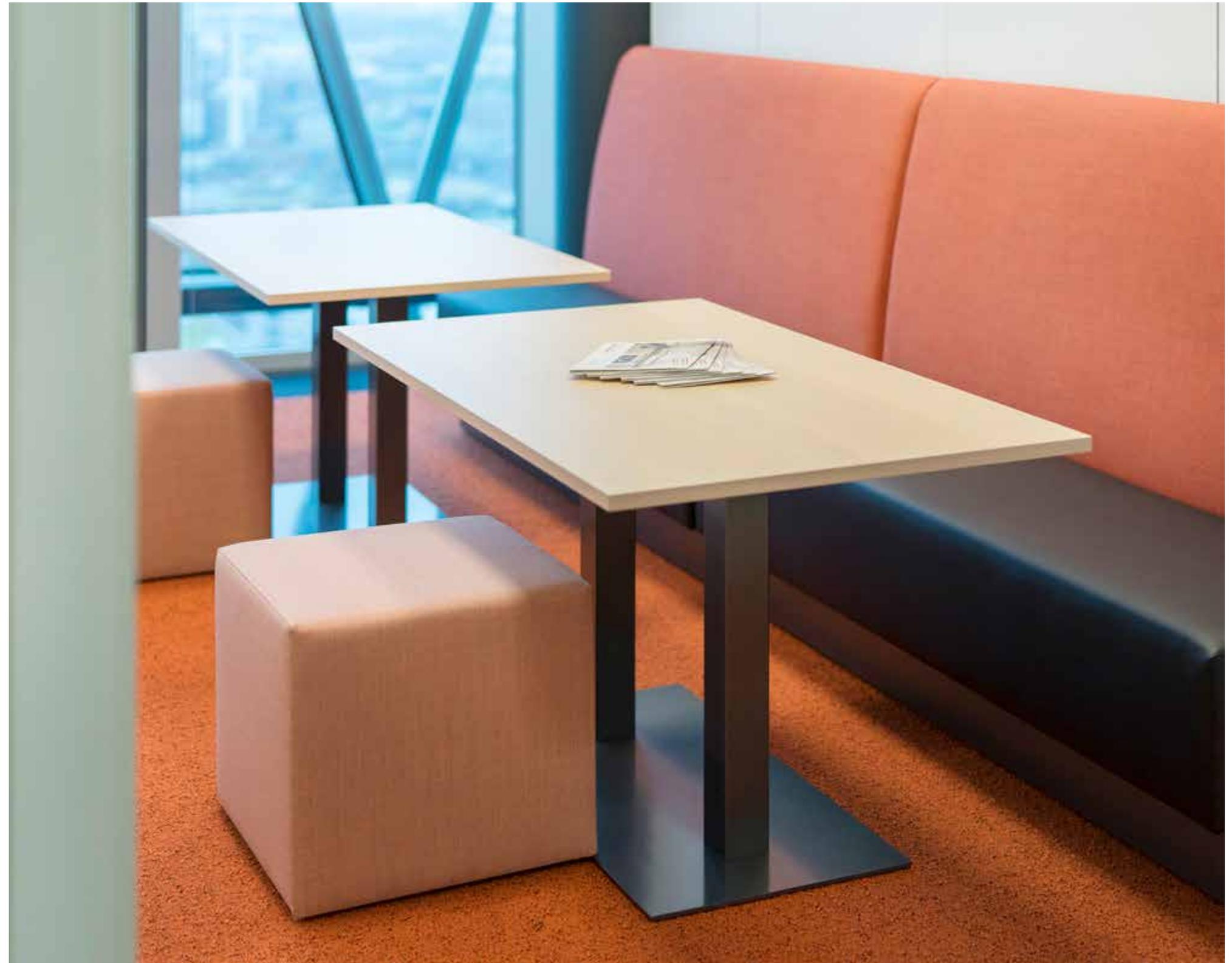


T60



A column table with character.
Available with round or square
table top, in standing height, normal
height and lounge (low) height.

Because of its solid base, the T60 column table is the perfect table for one-on-one meetings and reception areas.



Units bench, square double T60 column table and Poufs »

Co-creation

HEEMwonen
Kerkrade, the Netherlands



Sit-stand meeting is a new form of meeting. Thanks to the dynamic standing position the duration of a meeting is shortened. The size of the group is variable and not limited by the placement of chairs. The large conference table also functions as a team workplace.



LaserTec

Not just more beautiful, but also stronger, more sustainable and more hygienic. Vepa was the first manufacturer of office furniture in the Netherlands to introduce this new laser technology in the processing of edgebanding.

Q-store



Create your own modular cabinet. Fun coloured boxes or sleek architectural look, the choice is yours. Solitary or as part of a cabinet wall. Q-Store on a frame or a base.

Q-store offers many possibilities thanks to the chosen structure of the cabinet range. The cabinet frames, bases and hulls can be ordered separately. The frames are available in one, two or three times the cabinet width. The cabinet hulls are placed on top of the frames.

The adjustment screws in the cabinet frame or base make sure the Q-store cabinet is level. Cabinets with a cabinet frame of 160 cm and 240 cm must be connected using cabinet connectors.

Thanks to the wide range of accessories, the cabinets suit everyone's wishes. Cabinets are equipped with soft-close system and aluminium handles (rectangular or knob). The rectangular handles can be epoxied in a colour from our standard epoxy colour chart. Optionally, the cabinet is available with push-to-open closure (= handle-free) or cylinder lock. When using rectangular handles, the cylinder lock is placed in the cabinet doors. When using knob handles the cylinder lock is integrated in the knob. Supplied with two keys; one of which is a hinged key.



RSD de Liemers

Zevenaar, the Netherlands



∨ Units bench and ParQ desks with InBetween partition walls



∧ Units bench, square T60 column tables, Felt chairs, VPAX standing table and Pit bar stools



We always prefer wood over steel. Wood is renewable since new trees can be planted. The environmental burden of wood is also lower than that of steel. Furthermore, we only use FSC® (C028807) or PEFC™ (PEFC/30-31-043) certified wood that is harvested locally and sustainably.

By using optimisation programmes and clever programming we have very little residual material left after sawing the wooden sheets. Nevertheless, it cannot be prevented that we are left with residual material when we manufacture desk tops and cabinets.

Larger pieces of residual material are the perfect basis for the frames of our Units benches and poufs. The smaller pieces are shredded into sawdust. Currently, this sawdust is processed elsewhere to new chipboard.

That is how we make circular products with the best quality.

Watch the video on our YouTube channel:
www.youtube.com/user/Vepaofficefurniture



Frames from residual material

The larger left-over pieces are the perfect basis for the strong and sturdy frame of our Units train-style benches. One frame can be made with wood of a darker colour, and the other can be made with a lighter colour. We use the residual material that is available at that moment.



Units bench, T60 table,
Cocoon table, poufs »

Units



Whether it concerns the design of a restaurant, school or office; train benches are indispensable in the current working environment.

Units train benches by Vepa fit perfectly with the vision of smart working. By combining the benches with column tables, mobile folding tables or Vepa cocoon tables an attractive arrangement can be created.

Connecting the benches and creating many different setups is easy.

Poufs



Seating element for reading tables, as extra seating option at the workplace or in a meeting or brainstorming room. Convenient to have in all situations.

Round or square, red or blue, everything you can think of in terms of colour. Also easy to use and store, in short: a "must have" for every environment.

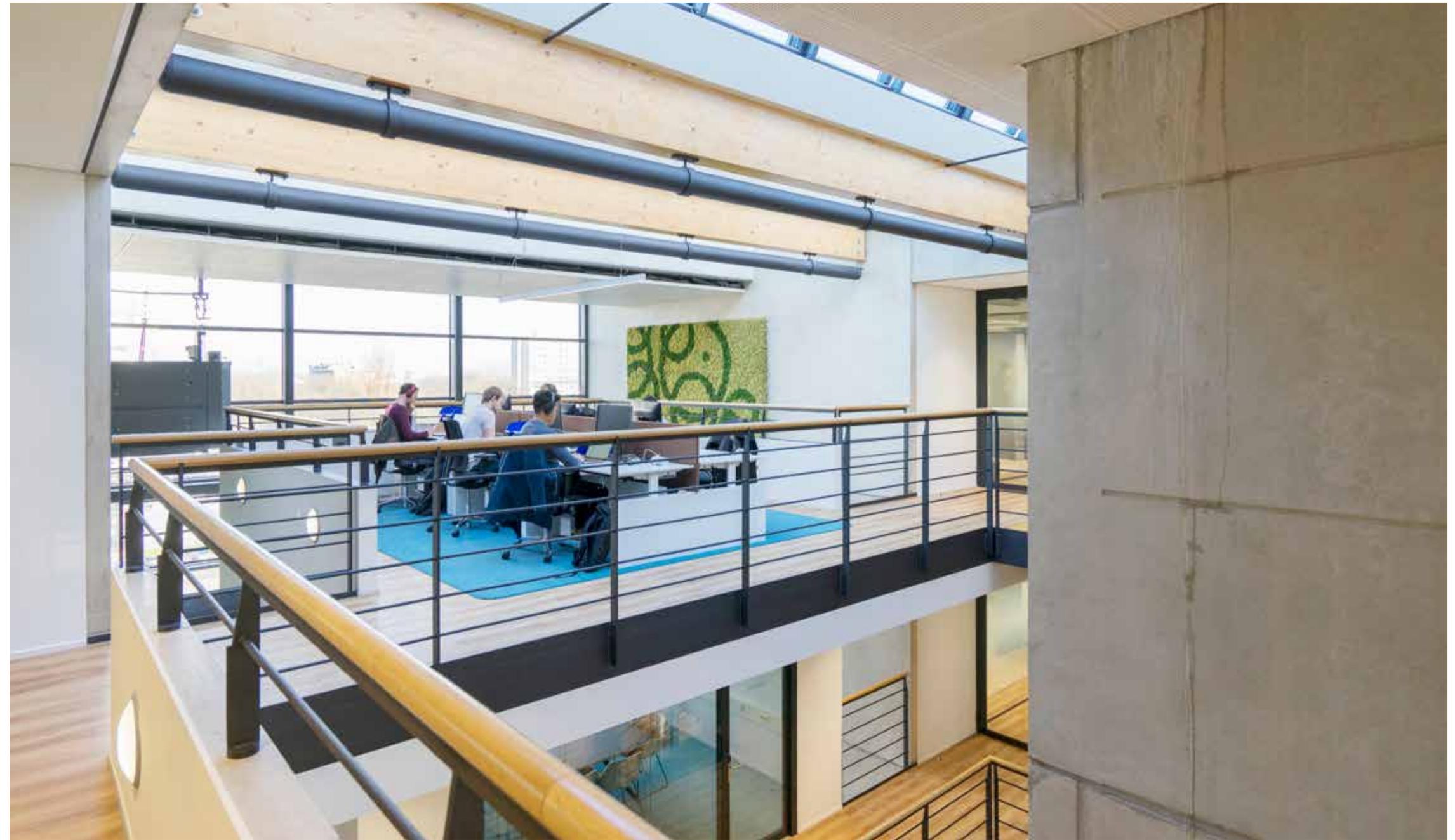




TU Delft (dept. of mathematics and computer science)

Delft, the Netherlands

∨ Felt chairs



⤴ Step 4 workstations equipped with InBetween partition walls

Handwerkskammer

Bielefeld, Germany

Working together from design to move-in

When completely furnishing a project all of Vepa's services are fully utilised. We work together with the architect to transform the design into a beautiful and professional working environment.

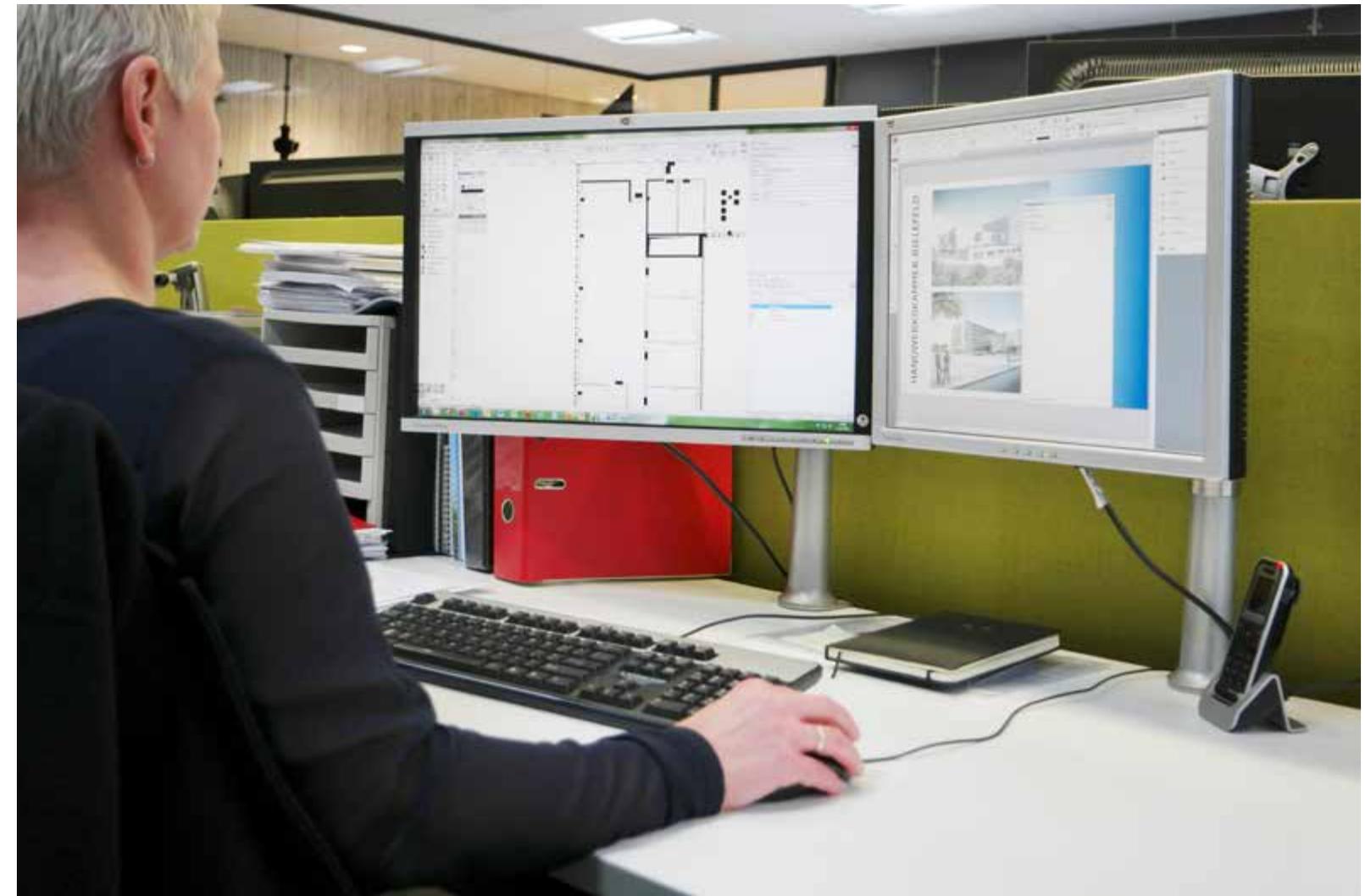
Moi lounge benches and elements. Patch workplaces and acoustic sliding-door cabinets with upholstered rear panels »





We don't just make standard furniture in Hooegeveen, we also do custom work.

Together with the architect, building consultant and the client we work as one to ensure a seamless result.



Transport is provided by our own transport company Facility Express. Needless to say, this logistical operation seamlessly ties in with your schedule.

On site, our own assembly team assembles all parts and places furniture according to plan. From idea to realisation.



Check out the time-lapse of this move-in on YouTube. Scan the QR-code.



Facility Express

Transport is provided by our own transport company Facility Express. Needless to say, this logistical operation seamlessly ties in with your schedule.

“Every delivery is a challenge and we always work to meet the client’s expectations. When necessary, we deliver during the weekend. And should everything be delivered to the sixth floor by hoist? That is also a challenge we gladly accept. Almost all of our products are wrapped in protective blankets made from old clothing. We return these blankets and they are reused every day. Quite eco-friendly.”



Eddie Zwartscholten



Enjoying the sun

The 283 solar panels on the roof of the factory have already generated more than 100.000 kilowatt hours. To put things into perspective: that's the total consumption of nearly 30 families in a year's time.

The solar panels generate green energy. But that's not all: they also contribute to an improved working environment for our people. Being inside on a hot summer day is now wonderfully pleasant.

We don't just think about the environment, we also do something.



Co-creation

Thales

Hengelo, the Netherlands

With their own technical know-how, Thales had a pretty good idea of what their requirements for a workplace would be. Thanks to the new way of working in an open space planning, the demands with regard to individual lighting, acoustics, climate control, cable management and adjustability were high.

This was translated into a combined team workplace concept with integrated lighting, climate control, cabling and acoustic wall partitions.

By starting with existing components and combining them with specific technical solutions we could offer the optimal solution on short notice and at a competitive price.



Metal spray department

"One cannot argue about taste. Thanks to our fully automated epoxy line we can paint anything and everything. In all colours of the rainbow. The special exhaust system ensures no residual paint is lost, and can be used again. Beneficial for the environment, but also for our own health."

Jan van der Sleen

Durable powder coating on wood



Royal DSM, a global science-based company active in health, nutrition and materials, has launched a collaboration with Vepa, a leader in project furniture design. The aim of this collaboration is to further demonstrate the value of powder coating technology as an operationally convenient and sustainable alternative to solvent-based liquid coating technology for heat-sensitive substrates.

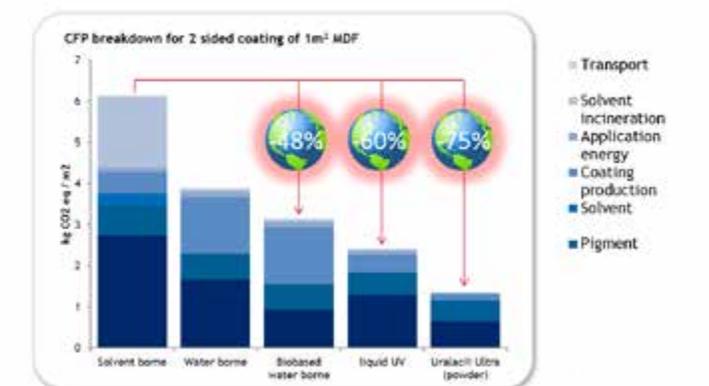
Like many other furniture manufacturers and designers across the world, Vepa is looking to leverage powder coating technology to gain a competitive advantage, since this technology has been shown to improve the operational efficiency of coating application, the total environmental impact of the manufacturing process, and the aesthetic qualities of the final product. In this way, Vepa will lower operational costs, increase end-product value and have a mechanism for meaningful differentiation.

Developed specifically for use on MDF and other wood products, DSM's Uralac® Ultra powder coating technology provides the basis for IGP, a leader in powder coating applications, to develop a final product solution that matches Vepa's product demands. Once the furniture panels have been successfully coated with IGP's final product solution, they will be assembled and distributed by Vepa.



Carbon footprint of different technologies

DSM is active in all sustainable technologies





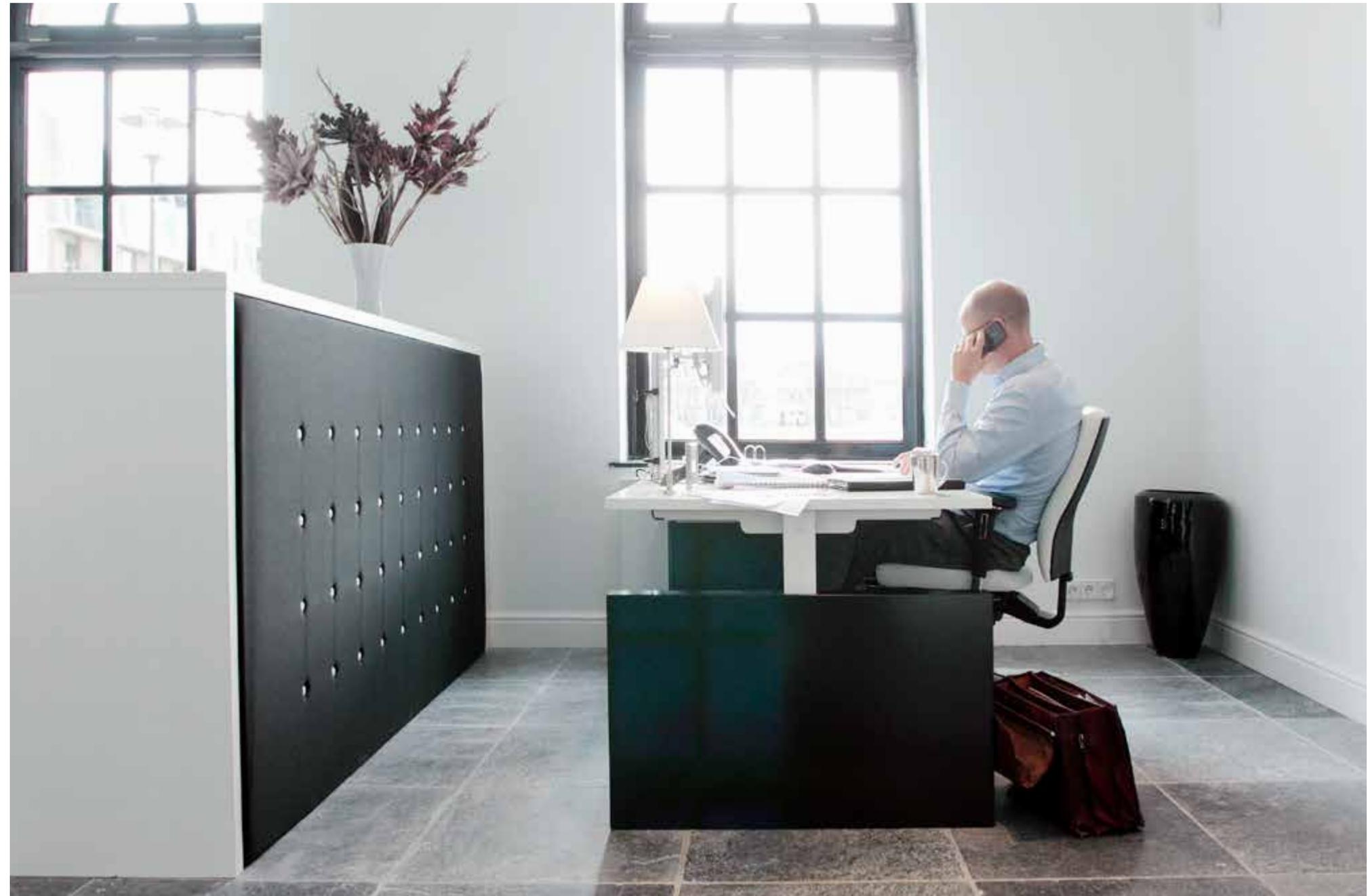
Pro-Act IT

Haarlem, the Netherlands



⌘ Step 4 workstations with KS-store wooden acoustic sliding-door cabinets

Step 4 workstation and wooden sliding-door cabinet with upholstered padded back panel ↘



Co-creation

VGZ

Heerlen & Arnhem, the Netherlands

Refurbishing VGZ Heerlen & Arnhem, the Netherlands

Sometimes you're challenged to create something new and exceptional. Our sales partner provided us with such a challenge in a project for VGZ Health Insurance. The challenge was: 'reuse as much furniture as possible from another manufacturer, create a modern and new concept with a uniform look and let the adjustable partition walls move independently from the desks, ranging from seating to standing height.'

No sooner said than done! About 50% of the old desks were technically suitable for reuse and they were refurbished in the same look and feel as the new workplaces. A special partition element was developed that also provided storage for all IT needs, such as CPU's, thin clients and cable management. An adjustable wall was integrated in this partition element so the height of the partition wall could be adjusted by the user from optimal concentration to optimal communication.

Refurbished Step 4 desk with InBetween partition wall >>







Panels made of roadside grass

We are investigating the possibility of creating new sheet material from hemp or roadside grass. Positive developments with a beautiful and sustainable product as a result.

Green Furniture Circle is responsible for this development. Watch the video by scanning the QR-code.



Circular furnishing

We work together. Together with office and project designers, with consultants, architects, suppliers of raw materials, housing agencies, consumers, other manufacturers, schools and governments. Together we try to create a more sustainable society in which we, with various other links, form a solid and strong chain.

Raw materials supplier

We always use local suppliers for our raw materials. Whenever possible, we choose Dutch suppliers. Whenever that's not an option, we go for suppliers from Western Europe. That is how we ensure compliance with environmental laws in companies and proper labour circumstances for the people that supply our raw materials. Furthermore, the distance between the supplier and Vepa is much shorter than if we would get our resources from Asia. This doesn't just save time, it also helps the environment.

Vepa

We make sustainable furniture. Our production locations are close to the customer and raw materials are always from our region. Sustainable, but we like to do more. We want to close the chains and make all our production chains circular. This means no waste and reusing products and materials.

Service provider

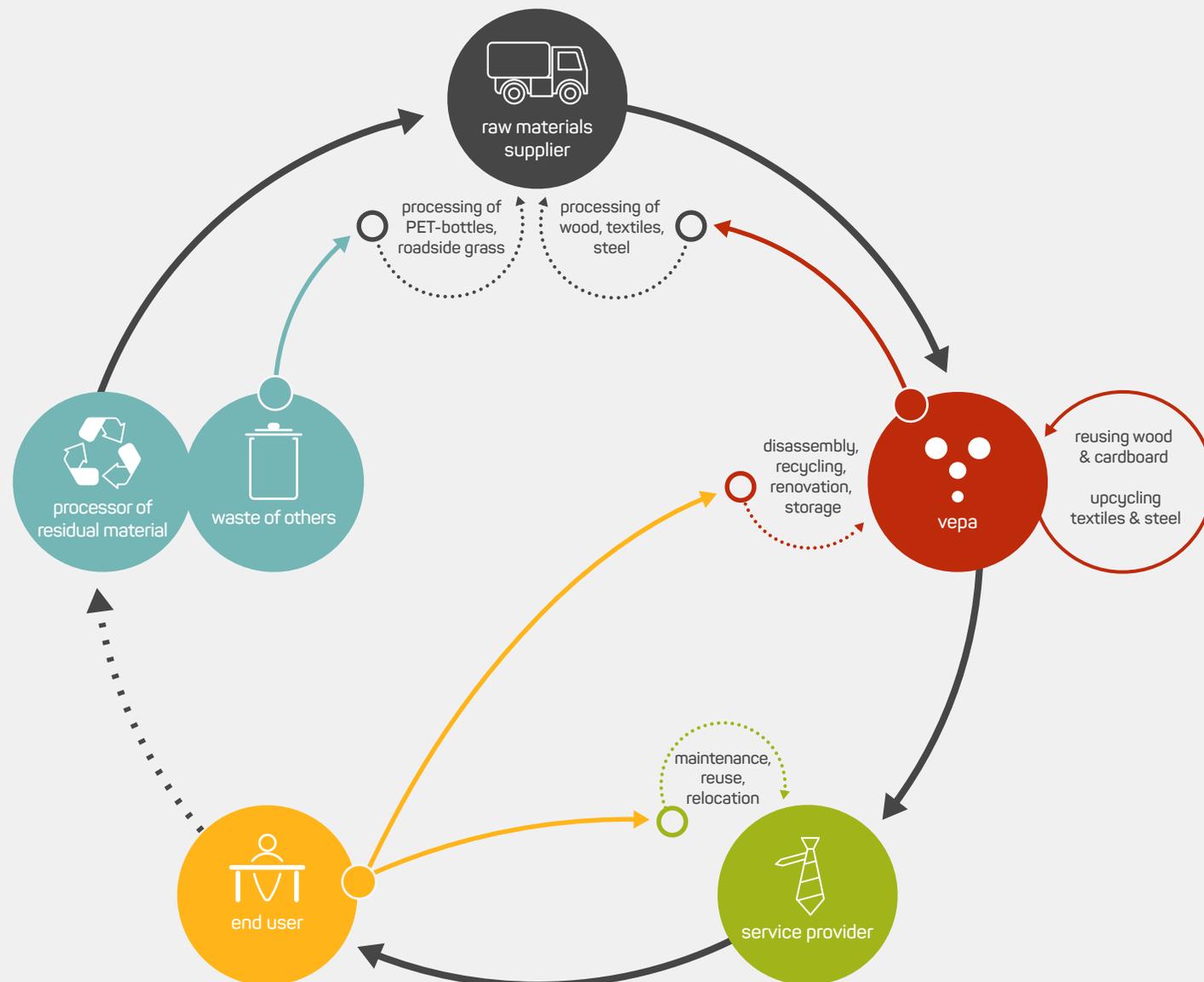
Every project requires a custom approach. Service providers such as office and project designers, consultants, housing agencies or architects are enlisted to take on part of the circular furnishing process.

End user

At Vepa we believe in sustainability and circularity. We include end users such as companies, associations, governments and educational institutions as much as possible in our sustainable ideas and solutions.

Processor of residual material/waste of others

Since the start of our intensive cooperation with the Dutch waste processing company Renewi (formerly known as Van Gansewinkel), at least 96% of our waste is reused, upcycled, recycled or converted into green energy. Since 2018 this number has risen to 98%. In addition, 0% of our residual material is called waste. An unrivalled achievement in this industry, of which we are very proud. In addition, we use PET waste from others to create new products.



Visit our YouTube channel discover how we create circular furnishings.





Making sustainability measurable

At INSIDE/INSIDE, the central online platform on which information is objectively clear, users can see how sustainable, circular and healthy an interior is.

Users such as interior architects, facility staff, developers and consumers select interior products and materials. After doing so, they can read detailed information, create a mood board and view and compare reliable data on health and environmental impact.

Users select the amount or m² of products and materials and add this to their shopping cart. After 'checkout' users immediately see the impact the interior or parts of their interior has on the environmental impact.

Users save time and money because information gathering is much easier. In addition, they have access to reliable information that has been independently tested. The output of the platform can be used, among other things, in tenders and certifications.

inside inside

Co-creation

Water Authority Limburg,
Roermond, the Netherlands

Photography Martin Cuypers

Refurbishing Water Authority Limburg

Sometimes one small adjustment to existing furniture to create suitable furniture for a new work environment is all it takes. For example, existing desks are fitted with a new top, or worn chair cushions are re-upholstered. The beauty of it is that we are brand-independent.

Desks of the brand Vielhauer were given new Vepa side panels and partition walls at the Water Authority Limburg.



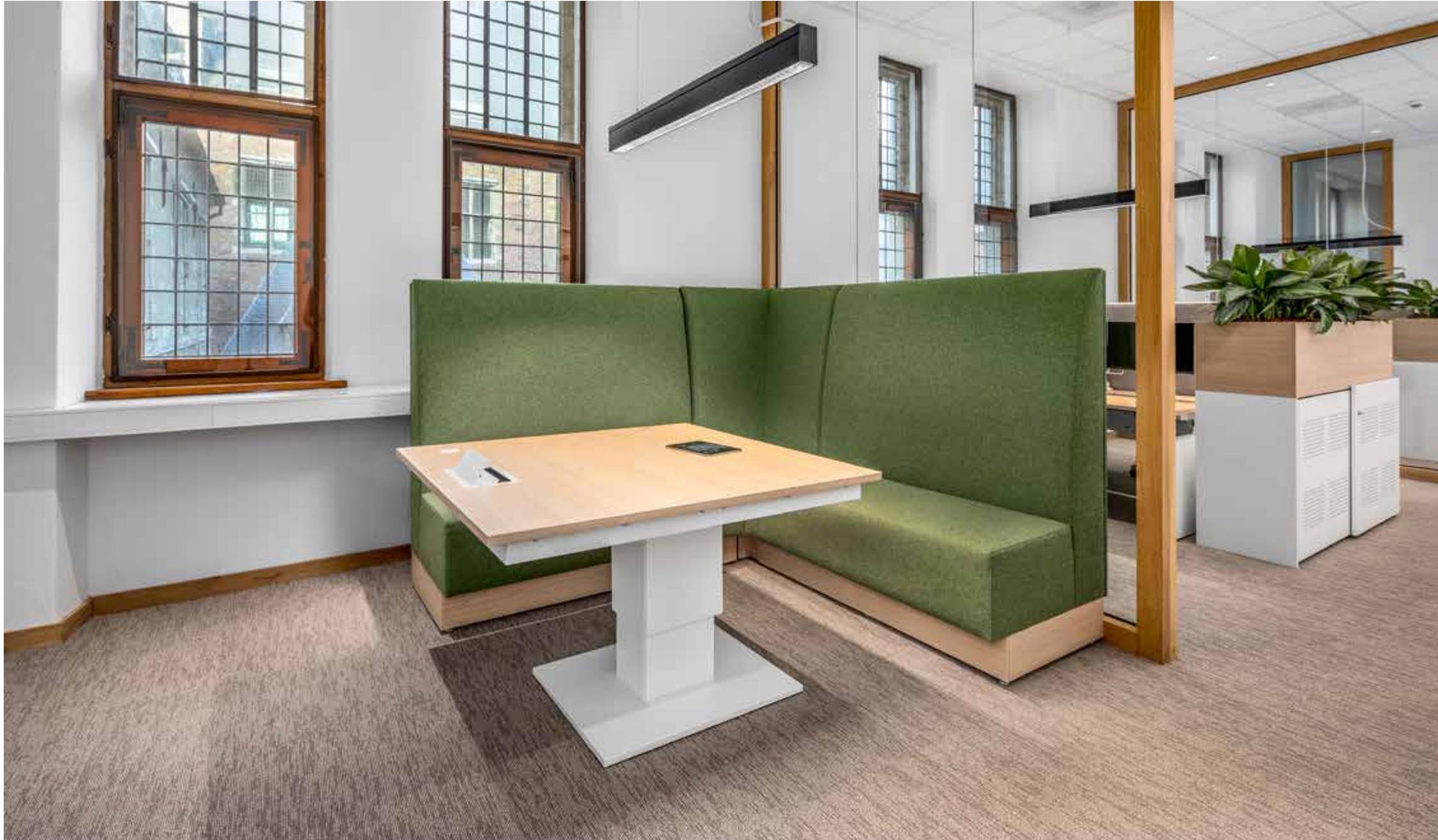
Vepa Showroom

Westhafen tower
Frankfurt, Germany



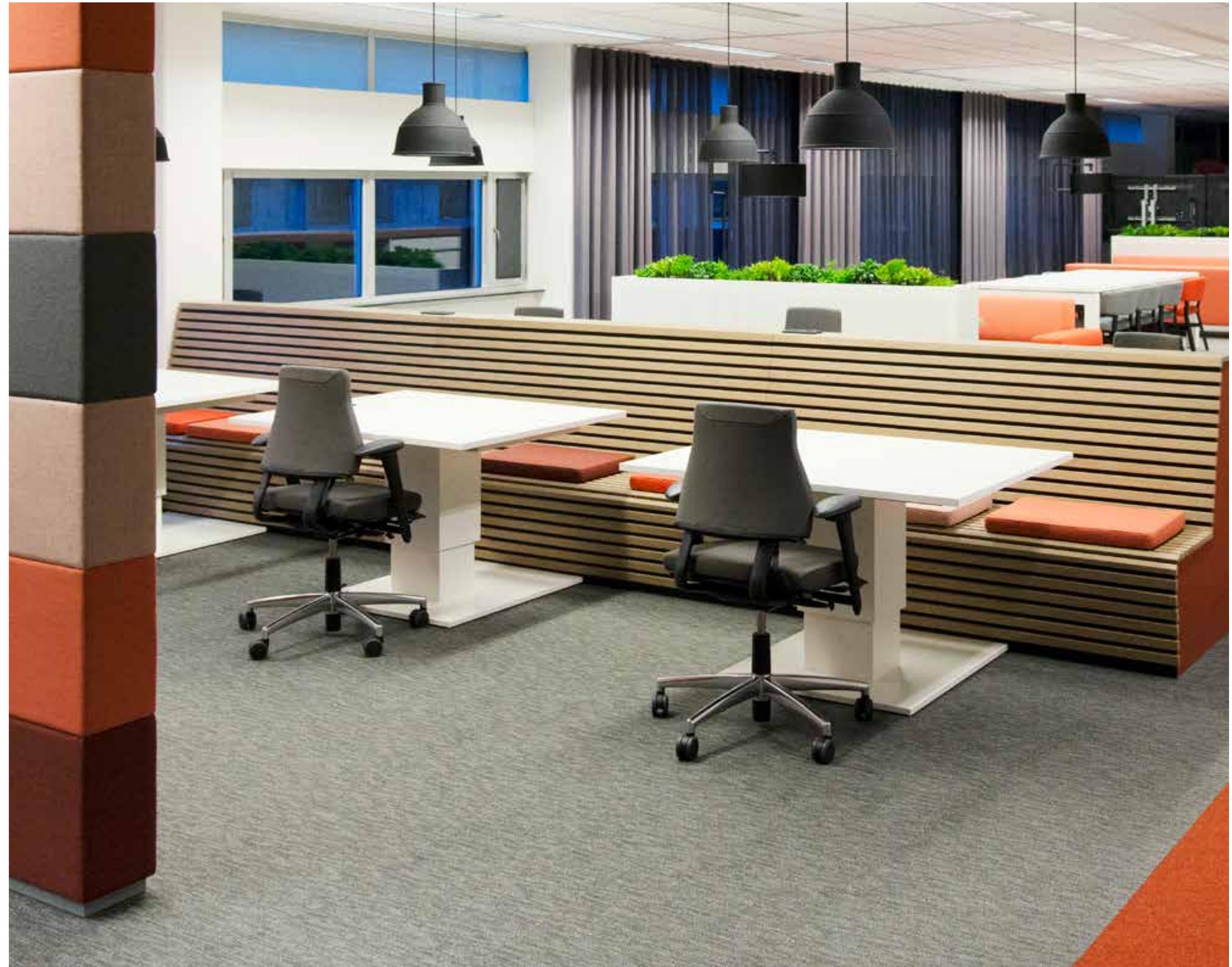


Cocoon



“Pull your chair up to the table” is often heard when your chair is too far away from the table. The Cocoon table range reverses the roles.

Designed from the ergonomic need to work while seated on fixed seating elements like the Units benches, the table was made adjustable. Apart from being adjustable in height, the table top can also be pulled towards you when you are sitting. Optionally in two directions, convenient for corner units.



Chair 400



Designed in the sixties, chair 400 has a long history. The beautiful and sustainable materials used are of the best quality: the back and seat are made of sustainable wood, the armrests are made of extremely strong Bakelite and the frame is made of recycled steel.

This chair exudes nostalgia, but is entirely of this time. It has stood the test of time since its design in the sixties.

Bar stool 400 has been developed in addition to chair 400.



Wood spray department

"Painting or staining, colour or natural; everything is eco-friendly these days. The variety in colours in our paint shop is almost infinite. But our main focus is on the quality. Everything is sprayed manually. One coat of stain or paint is not enough here. After the first coat, the shell, back or seat is sanded by hand and a second coat is applied. Every product is then put in the drying chamber to cure in a temperature of 30°C. We take our time to deliver quality."



Gerrit Schipper

Social return

Educational institutions such as the Alfa College, Drenthe College, Hanzehogeschool, Deltion and the Praktijkschool Emmen hold a special place within our organisation, more specific the institutions that focus on the most fragile groups. In addition to several Training on the Job (BBL) and School-based pathway (BOL) students, we proudly offer a regular position to a dozen or so students from a senior secondary vocational education. This is how we contribute to increasing their personal opportunities in the labour market.





An opportunity for people returning to work

Sheltered Employment companies such as Larcom, Metalis, Emco and Reestmond have been a structural partner of Vepa for decades. Instead of outsourcing work to low-wage countries or other commercial companies, we prefer these social partners. We have a number of people working with us today who have rejoined the labour market in this way.

Social responsibility

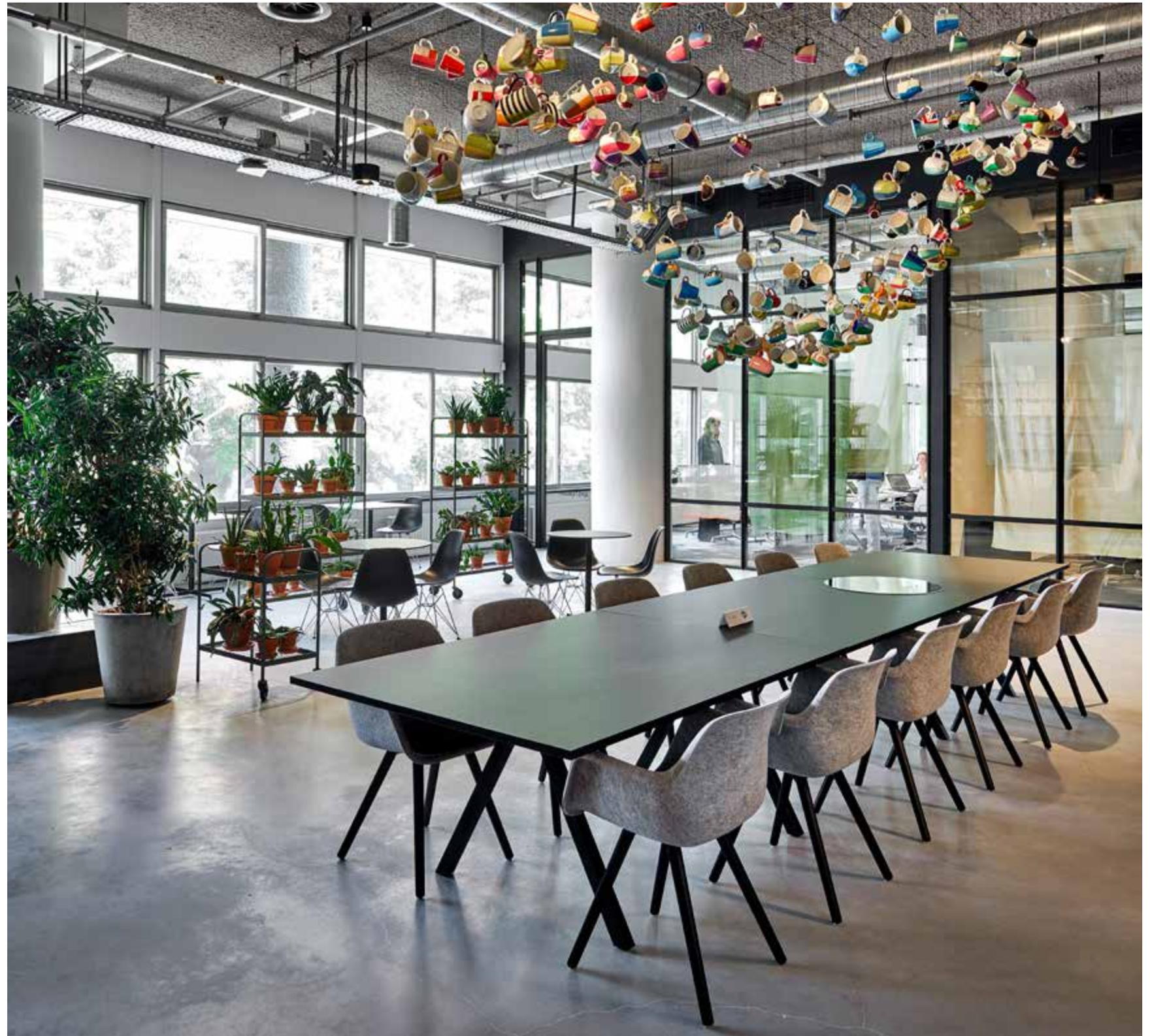
It is in our nature to feel social responsibility, not just for our own employees, but also for others outside our company. We like to keep it tangible and practical. We do things because we want to, not because we have to. That is why we have donated furniture to the Ronald McDonald house at the VU Medical Centre.

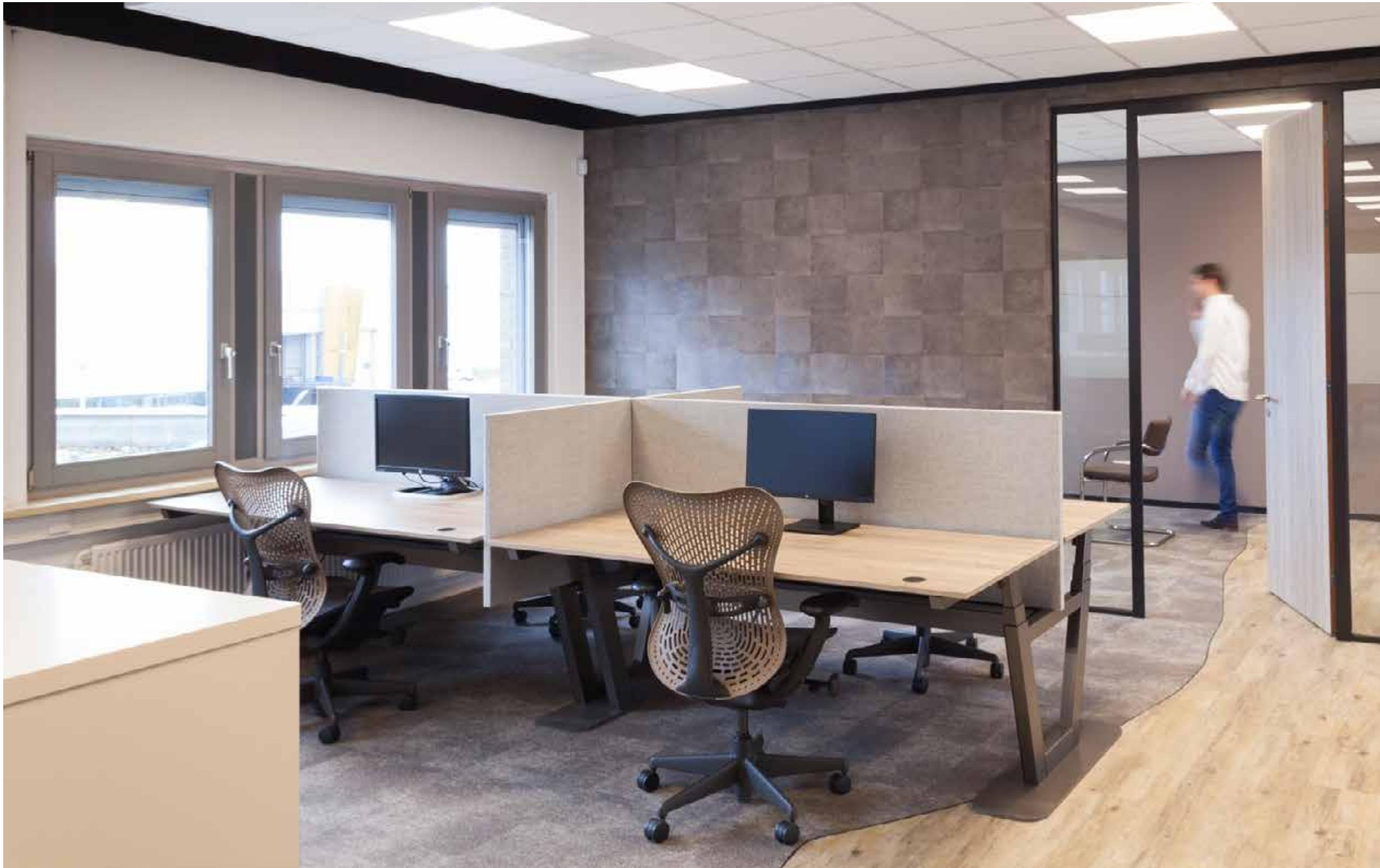


INBO

Amsterdam, the Netherlands

Photography Hans Morren





K3 - Delta

Andelst, the Netherlands



⌘ Esprit S85 chairs



Fado chairs and Onix table ↘

Chair assembly

"Nearly every chair comes through here. And that's a lot! Chair assembly is where all the components of a chair come together: the frame, the seat, back and shell. We also provide further finishing such as stacking caps, felt gliders, wheels and end caps. Our work is more than the assembly and packing of all chairs, we are also responsible for the quality check."



Anne van Dijk

Pit



Any interior, business or home can use a bit of zest! And that is exactly what our new Pit chair series adds. The seat and legs are made of sustainable PEFC™ wood. The upholstered version comes in a number of sustainable fabrics. In short: Pit is the number one seating solution of today.

Combining different chairs can be done at any table. Pit makes it easy for you. The same seat with different bases creates a stylish and playful image. Alternate between the wooden and steel wire frame. The upholstered Pit chair makes meetings comfortable. Choose leather, stamskin or one of our environmentally friendly fabrics. The additional armrests make Pit even more comfortable.



Pit chairs and VPAX table »

Admiraal De Ruyter hospital

Vlissingen, the Netherlands



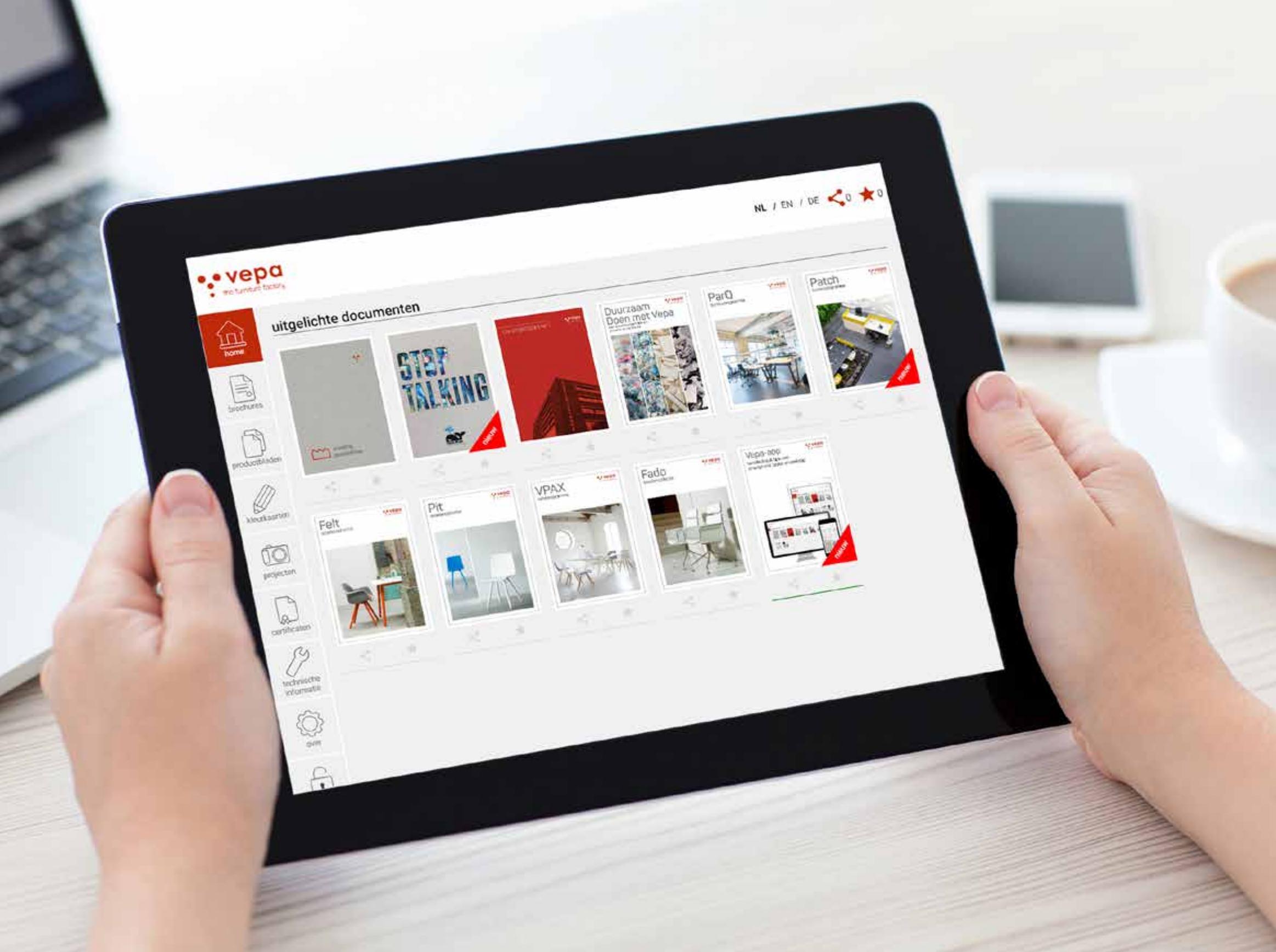
Felt chairs and Skeef table »



⌘ Skeef side table and Moi lounge elements with wooden legs

⌘ Moi lounge elements with wooden legs





Vepa app

Vepa has a new responsive app for PC, tablet and smartphone. By using this app you always have access to our latest brochures and documents which can be shared easily.

Esprit S65



Versatility is what characterises the Esprit chair. Because of the many different varieties, Esprit will be at home in every room and area. Create surprising accents with the beautiful backrest support.

The back and seat are fully upholstered and beech armrests can be added. These armrests are available in clear lacquer, colour lacquer or colour stain.

Lift



Doing your job while standing up is of all times. The most beautiful masterpieces were made while standing up. Standing and moving stimulates energy and creativity. All the more reason to develop a table series that can be used for both sitting and standing work.

Lift is ideal for conference meetings and as a teamwork table.



The intelligent division between construction and tops allows for complete configuration freedom. The top is equipped with a cable duct that is accessible from all sides with ample room to integrate electricity and data facilities. There is also room to store the battery of a laptop.



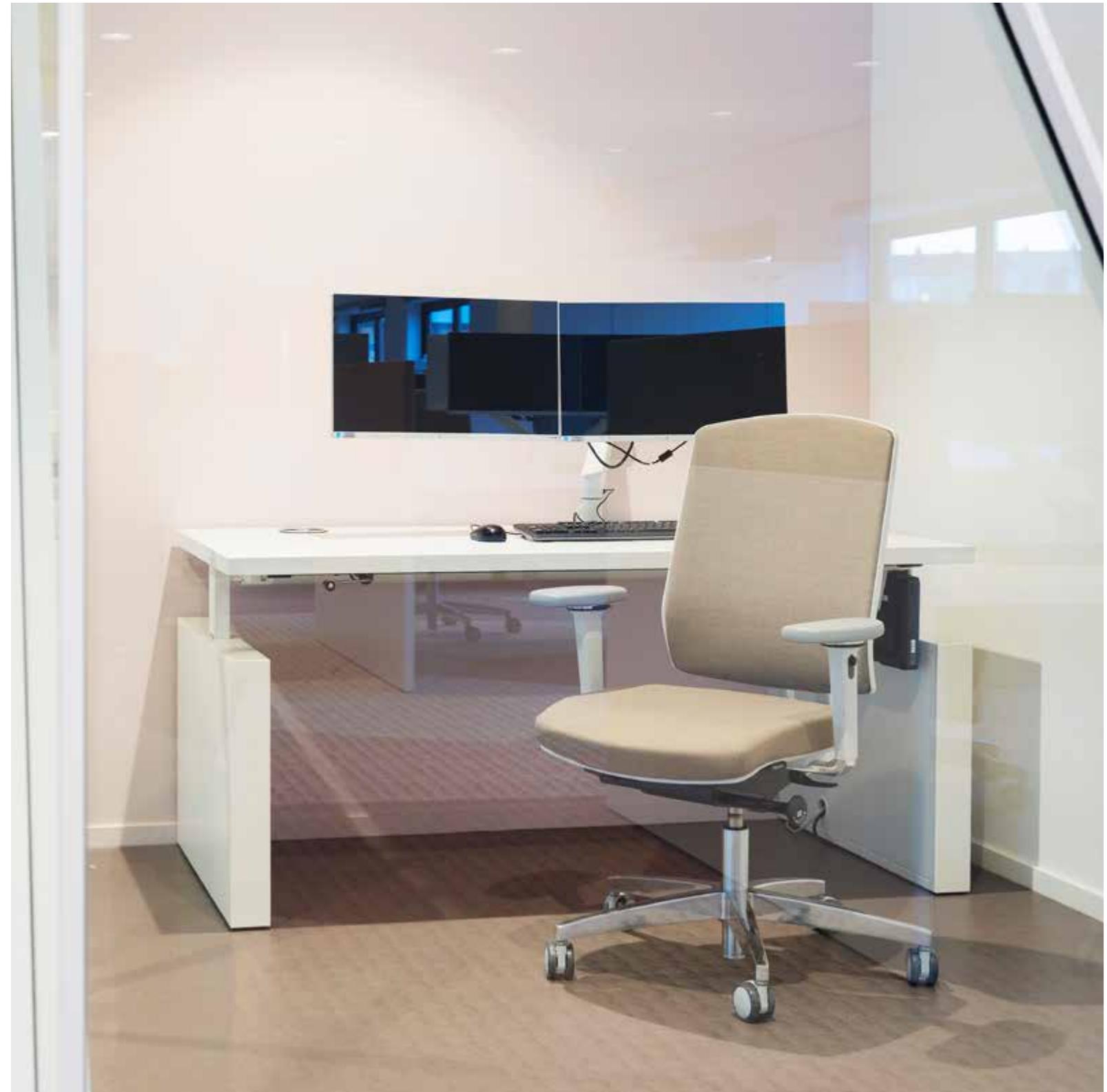
Step 4



Step is a very interesting desk range. The top and frame can be assembled and/or disassembled by tightening or loosening a single screw. This applies to all desks in the Step desk range.

The metal sides have been fitted with sound absorbing filling. This means, when hit, the sound is quickly absorbed. The inner panel of both metal sides can be removed. Step 4 is equipped with adjustment caps to make sure the desk is level.

The cross-beam creates enough space for leg movement underneath the desk and offers an easy way to implement accessories, such as a 2-sided tiltable cable tray, CPU holder and sockets.



Municipality of Almelo

the Netherlands

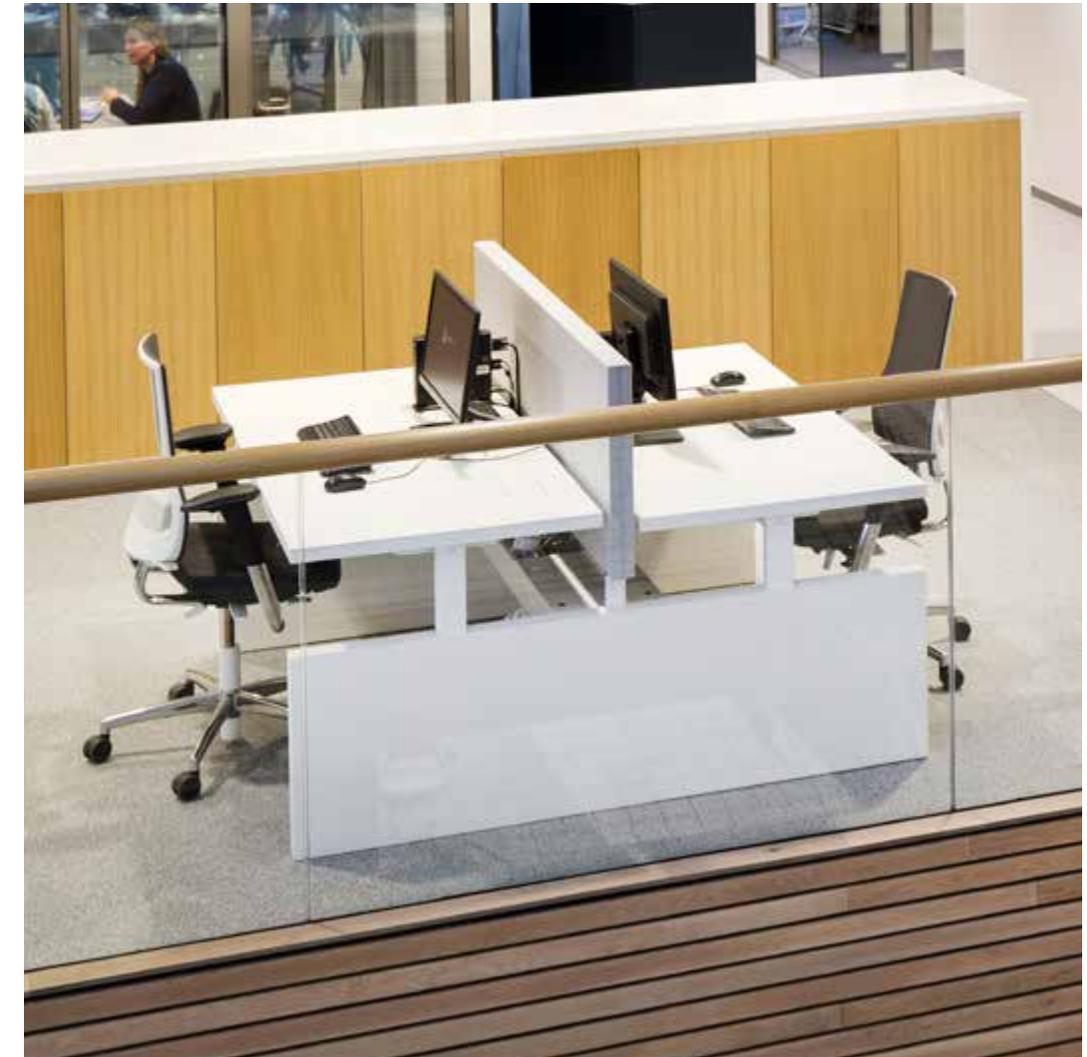


« Edge basic workbench with special padded wall partitions



⌘ VPAX table

⌘ Step 4 duo workstation with InBetween partition walls



Interactive map including routing to all workplaces with Google Indoor Maps.

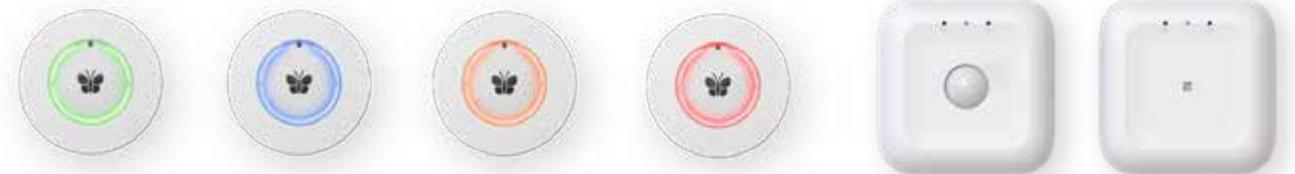


Online information and insights into the office occupancy rate.



iotspot®

Smart furniture and spaces. By integrating iotspot®, Vepa creates smart furniture and spaces. The design of buildings and schools can be made a welcoming and flexible working and living environment with the application of iotspot®.



Room occupancy, headcount and desk occupancy sensors.

With the iotspot® smart workspace platform everybody is given the chance to work when, where, with whom and however they want. We are convinced this enhances productivity, while reducing the impact on the environment.

Facility managers gain insight into workplace usage and management, location and location preferences and room and climate measurement. Occupation and utilization is immediately clear. Facility services are used efficiently. After all, a room or workplace that has not been used does not have to be cleaned.





Desk assembly

“Desk assembly is the final station before a desk or table is loaded into the truck. The Panel department supplies the tops, the epoxy lane provides the base and we make it a whole. Desks are equipped with the proper mechanics. Precise work that is tested immediately. That is why everything is delivered fully assembled. Only when we’re absolutely sure everything is fully functional, it is send to the shipping department.”

Elmar Mertens

Club



Club is a comfortable, compact chair range with a modern and fluid design. The fluid shape can be accentuated by using different colours and materials for the inside and outside of the seat shell.

A variety of frames is visible and this enables the creation of an aesthetic unity in large buildings.

The Vepa Club looks attractive in a lobby as a compact reception chair, in a waiting area with a wooden frame and in a meeting room as a functional model with metal cantilever frame.





We make conscious choices when it comes to our fabric range. Not just with regard to the quality, but also with respect to sustainability. That is why all our standard fabrics are OEKO-TEX certified and/or provided with the European Ecolabel; standards that demonstrate the sustainability of a product.

We collect the textile that isn't used. This residual material is cut into pieces and unraveled until there are only fibres left. These fibres are processed into a type of felt. This felt is layered and then heated and pressed into mats. These mats are called Re-felt and are used as acoustic cushioning material for new products, for example in our InBetween acoustic walls.

New products made from residual material, that is what we like to see! And the beauty of it all: after use we make new Re-felt mats from the old ones. That way, nothing is ever wasted.

Watch the video on our YouTube channel:
www.youtube.com/user/Vepaofficefurniture



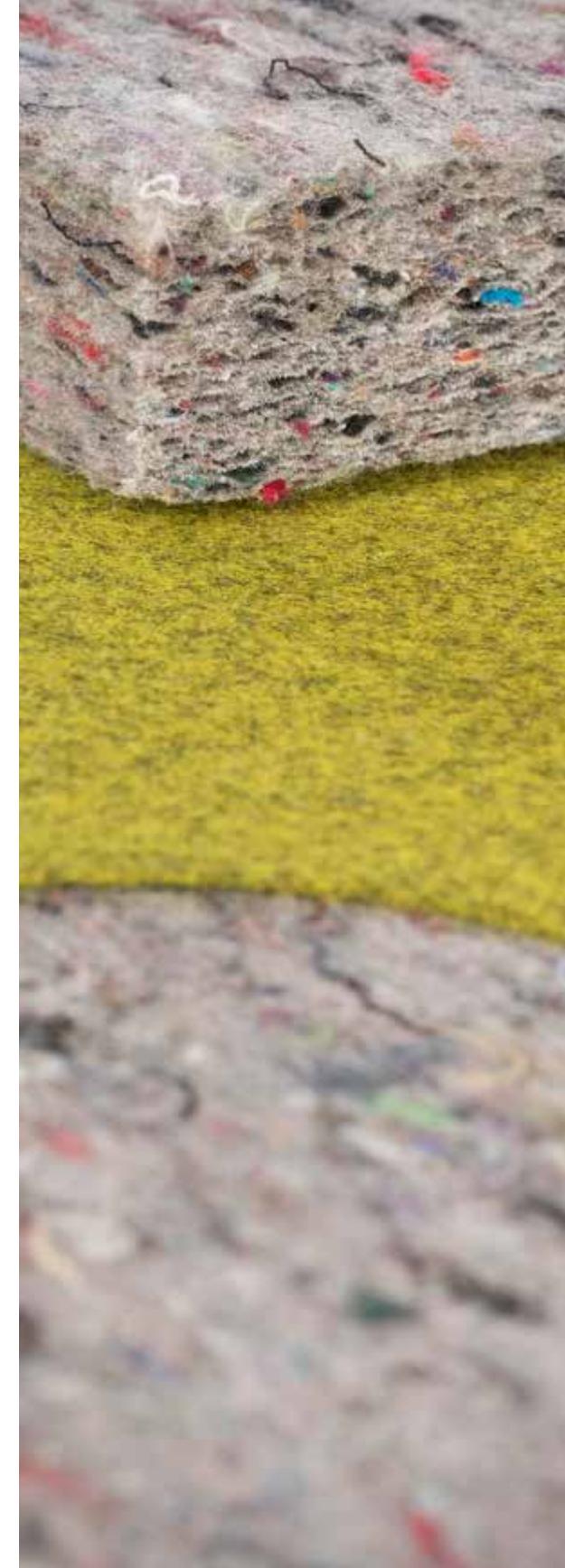


InBetween & Re-felt

Residual material from our upholstery is the perfect resource for our acoustic filling. The residual material is collected and, together with other fabrics, felted into acoustic filling for our Moi panels.

The felt made from these residual fabrics has such a high acoustic value that it is used in all our acoustic panels.

Circular design without concessions. It must be done, it can be done and that is how we like it.



Moi



Vepa's Moi lounge furniture range features bench seats, privacy screens and lounge elements with modular dimensions.

Moi offers a suitable solution for every space and situation. Privacy can easily be created by mounting a partition (privacy) screen to the Moi bench. This doesn't have to be done immediately, but can also be done afterwards.

Moi lounge elements offer a wide range of possibilities: space for storage, seating space, a planter and facilities for lighting or electricity. These elements are fully upholstered or provided with a melamine top.

The single, duo and three-seat benches can be designed entirely according to your wishes with separate back sections, armrests and mounted partition screens.

Choose between a backrest that spans the width of an entire bench, half a bench or only a third of a bench. This way, all sitting, working and meeting setups imaginable can be created. If more privacy is desired, you can also opt for a mounted partition screen.



Moi lounge sofas ↗



Wood workshop

"The real custom work, that is what I like. Custom pieces and interior construction often end up with me. It can be a tight fit, but we always make it work. And when it can't be done by machine? We do it by hand."

Gezinus Bruins

Step 5



The wooden top and side panel create a warm feeling. This wooden solution is more durable than conventional models. The use of the latest LaserTec technique guarantees all wooden parts have a beautiful seamless finish.

Step 5 also offers possibilities for computer cabinets or middle desk cabinets for binders and office materials. Optionally, electricity and network facilities can be integrated.



Acknowledgements and awards

Vepa was elected most sustainable company of Drenthe (2018) by an independent jury. Sustainability and circularity may still be a novelty for some, for us it has been a conscious choice ever since our establishment in 1971. In addition to being elected most sustainable company of Drenthe, we have also received other awards and nominations this year. Our Felt chair was awarded with an international Green Product Award. We reached the top 3 of entries for the national Sustainable Tuesday Award and are one of ten nominees for Drenthe Enterprise of the year. Beautiful acknowledgements that stimulate us to develop new sustainable initiatives.

Beautiful acknowledgements which we hope will be followed by others.

winner



nominee

**duurzame
dinsdag**

winner



winner



Provincial government building of Zeeland

Middelburg, the Netherlands



Step 4 workstations with InBetween partition walls
and KS-store wooden acoustic sliding-door cabinets »

Esprit S85



Esprit S85 offers a contiguous seat providing excellent seating comfort. Perfect for, among other things, meetings and discussions.

The back and seat are fully upholstered and beech armrests can be added. These armrests are available in clear lacquer, colour lacquer or colour stain.

The armrests can also be provided with Stamskin covers.

Edge T



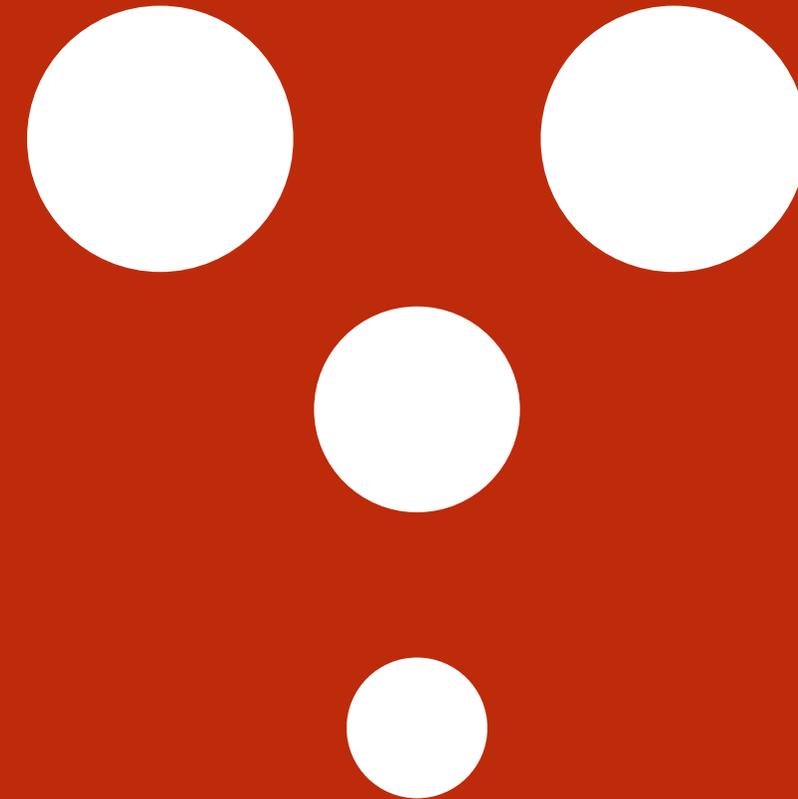
Edge T has a T-leg frame and is characterized by its rectangular column and foot. The foot has been tightly welded and grinded. Edge T is a versatile sit-stand desk with an extensive range of dimensions.

Those who wish

can see themselves as client in the upper dots.
In the middle dot our dealer as an intermediary
and in the lower dot Vepa as the basis. The
lower dot is smaller: more subservient.

The whole, a stylised Y represents You as a
client. We also see your surprised face after
a visit to our company.

We look forward to welcoming you!



vepa.nl